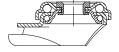


# Blickle swivel and fixed castor bracket series

## Pressed steel swivel bracket for light-duty castors

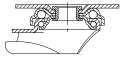
The dimensions and load capacity of each fixed bracket match the corresponding swivel bracket. However, the plate size is slightly larger for some fixed castors compared to the corresponding swivel castors.

**Series** 



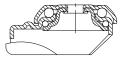
#### LRA / LKRA

Light-duty swivel bracket with bolt hole



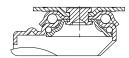
#### LPA / LKPA

Light-duty swivel bracket with top



#### **LMDA**

Light-duty twin wheel swivel bracket with bolt hole



#### LDA

Light-duty twin wheel swivel bracket with top plate

For wheel Ø	35–150 mm	35–150 mm	50-75 mm	50–75 mm
For wheel Ø	up to 150 kg	up to 150 kg	up to 100 kg	up to 100 kg
Load capacity  Bracket structure	pressed steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process synthetic "stop-fix" brake lever for series LRA, steel brake lever for series LKRA	pressed steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process synthetic "stop-fix" brake lever for series LPA, steel brake lever for series LKPA	pressed steel, double ball bearing in the swivel head, pressed swivel head synthetic brake lever	pressed steel, double ball bearing in the swivel head, strong central kingpin, pressed swivel head synthetic brake lever
Surface	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	ball protection from special design of swivel head	ball protection from special design of swivel head	ball protection from special design of swivel head	ball protection from special design of swivel head
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +130 °C	-30 °C to +130 °C	-30 °C to +130 °C	-30 °C to +130 °C
Fitting types	bolt hole	top plate	bolt hole	top plate
Brake systems				
"stop-fix"	✓	✓	✓	✓
"stop-top"				
"central-stop"				
"ideal-stop"				
"Radstop"	✓	✓		
Directional lock				
Options	threaded pin (-GS10 / -GS12) plug-in pin (-ES) synthetic castor socket (see page 148) expander fitting for round and square tubes (see page 148) buffer (see page 148)			
Matching fixed bracket series	BRA, BKRA	BPA, BKPA	-	-
Additional considerations	the top plate should be in contact with the mounting surface to maximise load capacity		the top plate should be in contact with the mounting surface to maximise load capacity	



# Blickle swivel and fixed castor bracket series

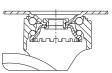
#### Synthetic swivel bracket

**Series** 



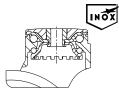
#### **LKFG**

Synthetic swivel bracket with bolt hole, design castor FLOW



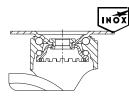
#### **LKFG**

Synthetic swivel bracket with top plate, design castor FLOW



#### LKFGX

Synthetic swivel bracket with bolt hole, design castor FLOW



#### LKFGX

Synthetic swivel bracket with top plate, design castor FLOW

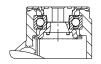
	hole, design castor FLOW	plate, design castor FLOW	hole, design castor FLOW	plate, design castor FLOW
For wheel Ø	125 mm	125 mm	125 mm	125 mm
Load capacity	up to 110 kg	up to 110 kg	up to 110 kg	up to 110 kg
Bracket structure	high-quality thermoplastic, double ball bearing in the swivel head, modern, appealing design	high-quality thermoplastic, double ball bearing in the swivel head, modern, appealing design	high-quality thermoplastic, double corrosion-resistant ball bearing in the swivel head, all parts including axle material are corrosion-resistant, modern, appealing design	high-quality thermoplastic, double corrosion-resistant ball bearing in the swivel head, all parts including axle material are corrosion-resistant, modern, appealing design
Surface	silver grey RAL 7001	silver grey RAL 7001 zinc-plated steel top plate	silver grey RAL 7001	silver grey RAL 7001 vibration-ground finished stainless steel top plate
Swivel head seal	ball protection from special design of swivel head	ball protection from special design of swivel head	ball protection from special design of swivel head	ball protection from special design of swivel head
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-20 °C to +50 °C temporarily up to +100 °C	-20 °C to +50 °C temporarily up to +100 °C	-20 °C to +50 °C temporarily up to +100 °C	-20 °C to +50 °C temporarily up to +100 °C
Fitting types	bolt hole	top plate	bolt hole	top plate
Brake systems				
"stop-fix"	✓	✓	✓	✓
"stop-top"				
"central-stop"				
"ideal-stop"				
"Radstop"				
Directional lock				
Options	soft tread 60 Shore A, wheel variant (-TPS)     with zinc-plated top plate fitting (-P25)     with zinc-plated plug-in stem (-ZA51)     special colour	soft tread 60 Shore A, wheel variant (-TPS)     special colour	soft tread 60 Shore A, wheel variant (-TPS)     with top plate fitting stainless steel version in accordance with GKN standard (-PX27)     stainless steel plug-in stem fitting (-ZAX51)     special colour	soft tread 60 Shore A, wheel variant (-TPS)     special colour
Matching fixed bracket series	BKFG	BKFG	BKFGX	BKFGX
Additional considerations	the top plate should be in contact with the mounting surface to maximise load capacity		the top plate should be in contact with the mounting surface to maximise load capacity	



# Blickle swivel and fixed castor bracket series

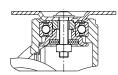
#### Synthetic swivel bracket

**Series** 



#### LWK / LWG

Synthetic swivel bracket with bolt hole, design castor WAVE



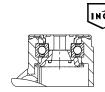
#### LWK / LWG

Synthetic swivel bracket with top plate, design castor WAVE



#### LWK / LWG

Synthetic swivel bracket with stem, design castor WAVE



#### LWKX / LWGX

Synthetic swivel bracket with bolt hole design costs.

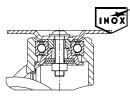
	hole, design castor WAVE	plate, design castor WAVE	design castor WAVE	hole, design castor WAVE
For wheel Ø	100–125 mm	100–125 mm	100–125 mm	100–125 mm
Load capacity	up to 110 kg	up to 110 kg	up to 110 kg	up to 110 kg
Bracket structure	high-quality nylon 6, impact resistant, encapsulated, double-sealed, grooved ball bearing in the swivel head, modern, appealing design	high-quality nylon 6, impact resistant, encapsulated, double-sealed, grooved ball bearing in the swivel head, modern, appealing design	high-quality nylon 6, impact resistant, encapsulated, double-sealed, grooved ball bearing in the swivel head, with steel plug-in stem, botted and secured, modern, appealing design	high-quality nylon 6, impact resistant, encapsulated, double-sealed, grooved ball bearing in the swivel head, all parts including axle material are corrosion-resistant, modern, appealing design
Surface	LWK: grey white RAL 9002 LWG: silver grey RAL 7001	LWK: grey white RAL 9002 LWG: silver grey RAL 7001 zinc-plated steel top plate	LWK: grey white RAL 9002 LWG: silver grey RAL 7001 zinc-plated steel stem	LWKX: grey white RAL 9002 LWGX: silver grey RAL 7001
Swivel head seal	encapsulated, double-sealed, grooved ball bearing	encapsulated, double-sealed, grooved ball bearing	encapsulated, double-sealed, grooved ball bearing	corrosion-resistant, encapsulated, double-sealed, grooved ball bearing
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-20 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C
Fitting types	bolt hole	top plate	stem	bolt hole
Brake systems				
"stop-fix"	✓	✓	<b>✓</b>	✓
"stop-top"				
"central-stop"	✓			
"ideal-stop"				
"Radstop"				
Directional lock				
Options	electrically conductive, non-marking (-ELS)     threaded pin (-GS10 / -GS12)     expander fitting for round and square tubes (see page 168)     special colour     buffer (see page 169)	electrically conductive, non-marking (-ELS)     plate size 78x66 mm (-P28)     special colour	electrically conductive, non-marking (-ELS)     special colour	electrically conductive, non-marking (-ELS)     threaded pin (-GSX10 / -GSX12)     expander fitting for round and square tubes (see page 168)     special colour     buffer (see page 169)
Matching fixed bracket series	-	-	-	-
Additional considerations	the top plate should be in contact with the mounting surface to maximise load capacity		the top plate should be in contact with the mounting surface to maximise load capacity	the top plate should be in contact with the mounting surface to maximise load capacity



# Blickle swivel and fixed castor bracket series

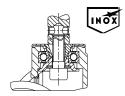
## Synthetic swivel bracket

**Series** 



#### **LWKX / LWGX**

Synthetic swivel bracket with top plate, design castor WAVE



#### LWKX / LWGX

Synthetic swivel bracket with stem, design castor WAVE



#### **LKDG / LKDB**

Synthetic twin wheel swivel bracket for furniture castors



#### LKD / LKDG

Synthetic twin wheel swivel bracket with bolt hole, design castor MOVE

For wheel Ø	100–125 mm	100–125 mm	50–100 mm	100–125 mm
Load capacity	up to 110 kg	up to 110 kg	up to 110 kg	up to 125 kg
Bracket structure	high-quality nylon 6, impact resistant, encapsulated, double-sealed, grooved ball bearing in the swivel head, all parts including axle material are corrosion-resistant, modern, appealing design	high-quality nylon 6, impact resistant, encapsulated, double-sealed, grooved ball bearing in the swivel head, stainless steel plug-in stem, botted and secured, all parts including axle material are corrosion-resistant, modern, appealing design	high-quality nylon 6, impact resistant, high-quality synthetic plain bore in the swivel head	high-quality nylon 6, impact resistant, two grooved ball bearings in the swive head sealed on both sides, modern, appealing design
Surface	LWKX: grey white RAL 9002 LWGX: silver grey RAL 7001 vibration-ground finished stainless steel top plate	LWKX: grey white RAL 9002 LWGX: silver grey RAL 7001 vibration-ground finished stainless steel stem	LKDG: light grey RAL 7035 LKDB: black RAL 9005 zinc-plated steel threaded pin	LKD: grey white RAL 9002 LKDG: silver grey RAL 7001
Swivel head seal	corrosion-resistant, encapsulated, double-sealed, grooved ball bearing	corrosion-resistant, encapsulated, double-sealed, grooved ball bearing		two grooved ball bearings sealed on both sides
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-20 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C	-30 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C
Fitting types	top plate	stem	threaded pin	bolt hole
Brake systems				
"stop-fix"	✓	✓		✓
"stop-top"				
"central-stop"				
"ideal-stop"				
"Radstop"			✓	
Directional lock				✓
Options	electrically conductive, non-marking (-ELS)     plate size 90x66 mm (-PX26)     special colour	electrically conductive, non-marking (-ELS)     special colour	electrically conductive, non-marking (-ELS)     stainless steel version     zinc-plated steel top plate fitting (-P)     zinc-plated steel plug-in pin (-ES)     special colour	electrically conductive, non-marking (-ELS)     threaded pin (-GS10 / -GS12)     directional lock combined with wheel brake (1 x 360°) (-RIFI)     special mounting height 135 mm (LKDH / LKDGH)     top plate fitting (-P25/-P26)
Matching fixed bracket series	-	-	-	-
Additional considerations		the top plate should be in contact with the mounting surface to maximise load capacity		the top plate should be in contact with the mounting surface to maximise load capacity



# Wheels and castors guide

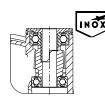
# Blickle swivel and fixed castor bracket series

## Synthetic swivel bracket / pressed steel swivel bracket for transport equipment castors



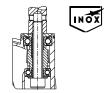
#### LKD / LKDG

Synthetic twin wheel swivel bracket



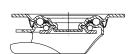
#### LKDX / LKDGX

Synthetic twin wheel swivel bracket,



#### LKDX / LKDGX

Synthetic twin wheel swivel bracket,



#### LE

Pressed steel swivel bracket with

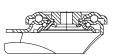
up to 125 kg high-quality nylon 6, impact resistant, two grooved ball bearings in the swivel head sealed on both sides, with steel plug-in stem, bolted and secured,	100–125 mm up to 125 kg high-quality nylon 6, impact resistant, two corrosion-resistant grooved ball	100–125 mm up to 125 kg high-quality nylon 6, impact resistant,	60–200 mm up to 300 kg pressed steel, double ball bearing in
high-quality nylon 6, impact resistant, two grooved ball bearings in the swivel head sealed on both sides, with steel	high-quality nylon 6, impact resistant, two corrosion-resistant grooved ball	high-quality nylon 6, impact resistant,	
two grooved ball bearings in the swivel head sealed on both sides, with steel	two corrosion-resistant grooved ball		proceed steel, double hall bearing in
modern, appealing design	bearings in swivel head sealed on both sides, all parts including axle material are corrosion-resistant, modern, ap- pealing design	two corrosion-resistant grooved ball bearings in swivel head sealed on both sides, with stainless steel plug-in stem, botted and secured, all parts including axle material are corrosion-resistant, modern, appealing design	the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process
LKD: grey white RAL 9002 LKDG: silver grey RAL 7001 zinc-plated steel stem	LKDX: grey white RAL 9002 LKDGX: silver grey RAL 7001	LKDX: grey white RAL 9002 LKDGX: silver grey RAL 7001 vibration-ground finished stainless steel stem	zinc-plated, blue-passivated, Cr6-free
two grooved ball bearings sealed on both sides	two corrosion-resistant grooved ball bearings sealed on both sides	two corrosion-resistant grooved ball bearings sealed on both sides	sealing ring with integrated ball spacer
maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
-20 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C	-20 °C to +70 °C temporarily up to +80 °C	-30 °C to +70 °C
stem	bolt hole	stem	top plate
✓	✓	✓	✓
			✓
			✓
✓	✓	✓	<b>✓</b>
electrically conductive, non-marking (-ELS) directional lock combined with wheel brake (1 x 360°) (-RIF) special mounting height 135 mm (LKDH / LKDGH)	electrically conductive, non-marking (-ELS)     threaded pin (-GSX10 / -GSX12)     directional lock combined with wheel brake (1 x 360°) (-RIFI)     special mounting height 135 mm (LKDXH / LKDGXH)     top plate fitting (-PX25/-PX26)	electrically conductive, non-marking (-ELS)     directional lock combined with wheel brake (1 x 360°) (-RIFI)     special mounting height 135 mm (LKDXH / LKDGXH)	steel foot guard (-FS)
-	-	-	В
the top plate should be in contact with the mounting surface to maximise load capacity	the top plate should be in contact with the mounting surface to maximise load capacity	the top plate should be in contact with the mounting surface to maximise load capacity	
	LKDG: silver grey RAL 7001 zinc-plated steel stem  two grooved ball bearings sealed on both sides  maintenance-free, long-life grease  -20 °C to +70 °C temporarily up to +80 °C  stem  • electrically conductive, non-marking (-ELS) • directional lock combined with wheel brake (1 x 360°) (-RIFI) • special mounting height 135 mm (LKDH / LKDGH)  - • the top plate should be in contact with the mounting surface to	LKDGX: silver grey RAL 7001 zinc-plated steel stem  two grooved ball bearings sealed on both sides  two corrosion-resistant grooved ball bearings sealed on both sides  maintenance-free, long-life grease  -20 °C to +70 °C temporarily up to +80 °C  stem  electrically conductive, non-marking (-ELS)  directional lock combined with wheel brake (1 x 360°) (-RIFI)  special mounting height 135 mm (LKDH / LKDGH)  (LKDH / LKDGH)  -  the top plate should be in contact with the mounting surface to  LKDGX: silver grey RAL 7001  two corrosion-resistant grooved ball bearings sealed on both sides  two corrosion-resistant grooved ball bearings sealed on both sides  two corrosion-resistant grooved ball bearings sealed on both sides  two corrosion-resistant grooved ball bearings sealed on both sides  **Co °C to +70 °C temporarily up to +80 °C  **ElSS)  - threaded pin (-GSX10 / -GSX12)  directional lock combined with wheel brake (1 x 360°) (-RIFI)  special mounting height 135 mm (LKDXH / LKDGXH)  top plate should be in contact with the mounting surface to	LKD: grey white RAL 9002 LKDG: silver grey RAL 7001 zinc-plated steel stem  two grooved ball bearings sealed on both sides  maintenance-free, long-life grease  maintenance-free, long-life grease  -20 °C to +70 °C temporarily up to +80 °C  stem  both hole  **electrically conductive, non-marking (-ELS) -directional lock combined with wheel brake (1 x 360°) (-RiFl) - special mounting height 135 mm (LKDH / LKDGH) - the top plate should be in contact with the mounting surface to  **the top plate should be in contact with the mounting surface to  **LKDX: grey white RAL 9002 LKDX: grey chestical grey grey gates grey



# Wheels and castors guide

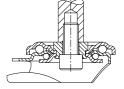
# Blickle swivel and fixed castor bracket series

## Pressed steel swivel bracket for transport equipment castors



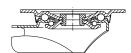
LER

Pressed steel swivel bracket with bolt hole



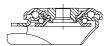
LEZ

Pressed steel swivel bracket with stem



1

Pressed steel swivel bracket, medium-duty version, with top plate



LR

Pressed steel swivel bracket, medium-duty version, with bolt hole

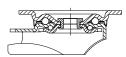
	bolt hole	Pressed steel swiver diacket with stem	medium-duty version, with top plate	medium-duty version, with bolt hole
For wheel Ø	60–200 mm	75–200 mm	60–280 mm	60–125 mm
Load capacity	up to 300 kg	up to 300 kg	up to 600 kg	up to 250 kg
Bracket structure	pressed steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process	pressed steel, double ball bearing in the swivel head, steel plug-in stem and central kingpin bolted and secured, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process	pressed steel, double ball bearing in the swivel head, strong central kingpin (from wheel Ø 150 mm), minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process	pressed steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process
Surface	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	ball protection from special design of swivel head	ball protection from special design of swivel head	sealing ring with integrated ball spacer (exception: plate size 175x175 mm)	ball protection from special design of swivel head
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +130 °C	-30 °C to +130 °C	-30 °C to +70 °C	-30 °C to +130 °C
Fitting types	bolt hole	stem	top plate	bolt hole
Brake systems				
"stop-fix"	✓	✓	✓	
"stop-top"			✓	
"central-stop"			<b>✓</b>	
"ideal-stop"				
"Radstop"			<b>✓</b>	✓
Directional lock			✓	
Options	steel foot guard (-FS)     truck lock (FF)	steel foot guard (-FS)	steel foot guard (-FS)	
Matching fixed bracket series	-	-	B, BH	-
Additional considerations	the top plate should be in contact with the mounting surface to maximise load capacity	the top plate should be in contact with the mounting surface to maximise load capacity		the top plate should be in contact with the mounting surface to maximise load capacity



# Wheels and castors guide

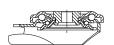
# Blickle swivel and fixed castor bracket series

Pressed steel swivel bracket for transport equipment castors / pressed steel swivel bracket for heavy-duty castors



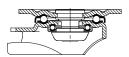
LK

Pressed steel swivel bracket, heavy-duty version, with top plate



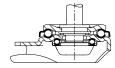
LKR

Pressed steel swivel bracket, heavy-duty version, with bolt hole



LH

Pressed steel swivel bracket, heavy-duty version, with top plate



LHZ

Pressed steel swivel bracket, heavy-duty design, with stem

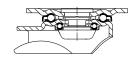
	heavy-duty version, with top plate	heavy-duty version, with bolt hole	heavy-duty version, with top plate	heavy-duty design, with stem
For wheel Ø	65–200 mm	65–125 mm	60–250 mm	125–200 mm
Load capacity	up to 600 kg	up to 350 kg	up to 900 kg	up to 800 kg
Bracket structure	strong pressed steel, double ball bearing in the swivel head, strong central kingpin (from wheel Ø 125x50 mm), minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process	strong pressed steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process	strong pressed steel, heavy fork and top plate, double ball bearing in the swivel head, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, bolted and secured central kingpin, extremely strong, minimum wear at high load	strong pressed steel, heavy fork and top plate, double ball bearing in the swivel head, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, very strong, welded steel plug-in ster bolted and secured, minimum wear at high load
Surface	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	sealing ring with integrated ball spacer	ball protection from special design of swivel head	ball protection from special design of swivel head	ball protection from special design of swivel head
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +70 °C	-30 °C to +130 °C	-30 °C to +130 °C	-30 °C to +130 °C
Fitting types	top plate	bolt hole	top plate	stem
Brake systems				
"stop-fix"	✓	✓	✓	<b>✓</b>
"stop-top"	✓		✓	<b>✓</b>
"central-stop"	✓		✓	
"ideal-stop"	✓		<b>✓</b>	
"Radstop"				
Directional lock	✓		✓	
Options	steel foot guard (-FS)     truck lock (FF)	steel foot guard (-FS)     truck lock (FF)	steel foot guard (-FS)     spring-loaded foot guard (-FG)     truck lock (FF)	steel foot guard (-FS)
Matching fixed bracket series	ВК, ВН	-	ВН	-
Additional considerations		the top plate should be in contact with the mounting surface to maximise load capacity		the top plate should be in contact with the mounting surface to maximise load capacity



# Blickle swivel and fixed castor bracket series

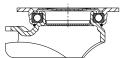
# Swivel bracket for heavy-duty castors

**Series** 



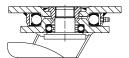
#### LHD

Pressed steel twin wheel swivel

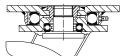


#### LUH

Pressed steel swivel bracket,



Heavy-duty welded steel swivel



#### LOD

Heavy-duty welded steel twin wheel

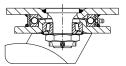
	Pressed steel twin wheel swivel bracket, heavy-duty design, with top plate	Pressed steel swivel bracket, heavy-duty design, enclosed, with top plate	Heavy-duty welded steel swivel bracket	Heavy-duty welded steel twin wheel swivel bracket
For wheel Ø	60–125 mm	125–200 mm	125–250 mm	75–125 mm
Load capacity	up to 500 kg	up to 1,000 kg	up to 1,200 kg	up to 1,200 kg
Bracket structure	strong pressed steel, heavy fork and top plate, double ball bearing in the swivel head, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, bolted and secured central kingpin, extremely strong, minimum wear at high load	strong pressed steel, four-point ball bearing for extremely heavy loads, particularly resistant to shocks and impact due to specially-shaped, hardened bearing seats, smooth rolling characteristic and low wear, increased service life	solid welded steel construction, double ball bearing in the swivel head, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, grease nipple, botted and secured welded central kingpin, extremely strong	solid welded steel construction, double ball bearing in the swivel head, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, grease nipple, bolted and secured welded central kingpin, extremely strong
Surface	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	ball protection from special design of swivel head	enclosed and sealed swivel head	ball protection due to labyrinth design	ball protection due to labyrinth design
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +130 °C	-30 °C to +100 °C	-30 °C to +130 °C	-30 °C to +130 °C
Fitting types	top plate	top plate	top plate	top plate
Brake systems				
"stop-fix"		✓		
"stop-top"			✓	
"central-stop"				
"ideal-stop"				
"Radstop"				
Directional lock		✓	✓	
Options		steel foot guard (-FS)     truck lock (FF)	plate size 175x140 mm (-35) steel foot guard (-FS) truck lock (FF)	
Matching fixed bracket series	BOD	ВН	B0	BOD
Additional considerations	the long plate side is parallel to the wheel axle for fixed castors			the long plate side is parallel to the wheel axle for fixed castors



# Wheels and castors guide

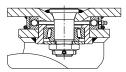
# Blickle swivel and fixed castor bracket series

# Swivel bracket for heavy-duty castors / spring-loaded heavy-duty swivel bracket



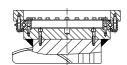
LS

Heavy-duty welded steel swivel bracket, heavy-duty swivel head



LSD

Heavy-duty welded steel twin wheel swivel bracket, heavy-duty swivel head



SSD

Heavy-duty welded steel twin wheel swivel bracket, extra heavy-duty swivel head



LHF

Pressed steel swivel bracket, heavy-duty design, with steel spring

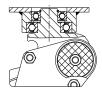
	bracket, neavy-duty swivel nead	swivel bracket, neavy-duty swivel head	swivel bracket, extra heavy-duty swivel head	neavy-duty design, with steel spring
For wheel Ø	100–620 mm	80–500 mm	500 mm	100–200 mm
Load capacity	up to 12,000 kg	up to 20,000 kg	30,000 kg	up to 800 kg
Bracket structure	particularly robust welded steel con- struction, axial grooved ball bearing ISO 104 and tapered roller bearing ISO 355 in the swivel head, grease nipple, bolted and secured welded central kingpin, extremely strong	particularly robust welded steel con- struction, axial grooved ball bearing ISO 104 and tapered roller bearing ISO 355 in the swivel head, grease nipple, bolted and secured welded central kingpin, extremely strong	particularly robust welded steel con- struction, four-point swivel bearing for extremely heavy loads, grease nipple	strong pressed steel, heavy fork and top plate, double ball bearing in the swivel head, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, bolted and secured central kingpin, extremely strong, minimum wear at high load, robust spring structure with steel spring
Surface	zinc-plated, yellow-passivated, Cr6-free	zinc-plated, yellow-passivated, Cr6-free	zinc-plated, yellow-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	ball protection due to sealing ring and labyrinth design	ball protection due to sealing ring and labyrinth design	integrated sealing ring for ball protection	ball protection from special design of swivel head
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	according to Blickle maintenance instructions	maintenance-free, long-life grease
Temperature resistance	-30 °C to +100 °C	-30 °C to +100 °C	-30 °C to +100 °C	-30 °C to +130 °C
Fitting types	top plate	top plate	top plate	top plate
Brake systems				
"stop-fix"				
"stop-top"	✓			
"central-stop"				
"ideal-stop"				
"Radstop"	✓	✓		<b>✓</b>
Directional lock	✓	✓	<b>✓</b>	
Options	steel foot guard (-FS)     spring-loaded foot guard (-FG)     truck lock (FF)	steel foot guard (-FS)		
Matching fixed bracket series	BS	BSD	BSSD	BHF
Additional considerations		the long plate side is parallel to the wheel axle for fixed castors		



# Wheels and castors guide

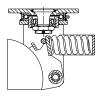
# Blickle swivel and fixed castor bracket series

# Spring-loaded, heavy-duty swivel bracket / stainless steel swivel bracket for light-duty castors



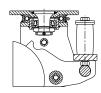
#### LPFE

Heavy-duty swivel bracket with polyurethane torsion springs



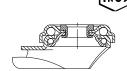
#### LSFN

Heavy-duty welded steel swivel bracket with steel spring



#### **LSFE**

Heavy-duty welded steel swivel bracket with polyurethane spring



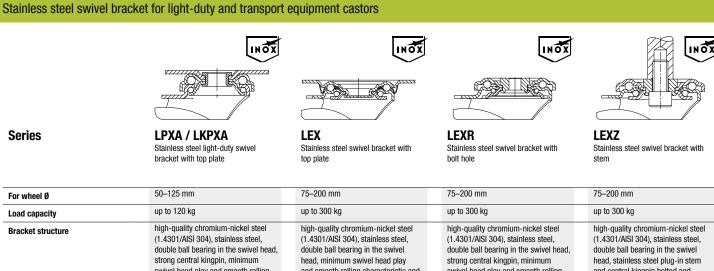
#### LRXA / LKRXA

Stainless steel light-duty swivel bracket with bolt hole

100–150 mm	160–300 mm	160–250 mm	50–125 mm
up to 500 kg	up to 2,400 kg	up to 1,800 kg	up to 120 kg
solid welded steel construction, solid forged part, one sealed lifetime lubricated grooved ball bearing in the swivel head (two for wheel Ø 125x50 mm or more), patented woodruff key design for outstanding spring-damping properties	particularly robust welded steel con- struction, axial grooved ball bearing ISO 104 and tapered roller bearing ISO 355 in the swivel head, grease nipple, bolted and secured welded central kingpin, extremely strong, minimum wear at high load, robust spring structure with steel spring	particularly robust welded steel construction, axial grooved ball bearing ISO 104 and tapered roller bearing ISO 355 in the swivel head, grease nipple, bolted and secured welded central kingpin, extremely strong, elastomer spring for excellent damping properties	high-quality chromium-nickel steel (1.4301/AISI 304), stainless steel, double ball bearing in the swivel head strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, all parts including axle material are corrosion-resistant
zinc-plated, yellow-passivated, Cr6-free	zinc-plated, yellow-passivated, Cr6-free	zinc-plated, yellow-passivated, Cr6-free	vibration-ground finishing
two sealed grooved ball bearings	ball protection due to sealing ring and labyrinth design	ball protection due to sealing ring and labyrinth design	ball protection from special design of swivel head
maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
-20 °C to +80 °C	-30 °C to +100 °C	-20 °C to +80 °C	-30 °C to +130 °C
top plate	top plate	top plate	bolt hole
			✓
	✓	<b>✓</b>	
	<b>✓</b>	✓	
stem fitting (-ZA)	different spring tensions	different spring tensions	expander fitting for round and square tubes (see page 398)     stainless steel plug-in stem fitting (-ZAX51)     buffer (see page 398)
BPFE	BSFN	BSFE	BRXA, BKRXA
		<ul> <li>spring characteristics can be adjusted by swapping out the elastomer hinged plate construction</li> </ul>	the top plate should be in contact with the mounting surface to maximise load capacity
	up to 500 kg  solid welded steel construction, solid forged part, one sealed lifetime lubricated grooved ball bearing in the swivel head (two for wheel Ø 125x50 mm or more), patented woodruff key design for outstanding spring-damping properties  zinc-plated, yellow-passivated, Cr6-free  two sealed grooved ball bearings  maintenance-free, long-life grease  -20 °C to +80 °C  top plate  • stem fitting (-ZA)	up to 5.00 kg  solid welded steel construction, solid forged part, one sealed lifetime lubricated grooved ball bearing in the swivel head (two for wheel Ø 125x50 mm or more), patented woodruff key design for outstanding spring-damping properties  zinc-plated, yellow-passivated, Cr6-free  zinc-plated, yellow-passivated, Cr6-free  two sealed grooved ball bearings  ball protection due to sealing ring and labyrinth design  maintenance-free, long-life grease  -20 °C to +80 °C  top plate  • stem fitting (-ZA)  v to fifferent spring tensions	up to 5.00 kg  solid welded steel construction, solid forged part, one sealed lifetime lubricated growed ball bearing in the swi-e the lad (two for wheel 6 / 125x50 mm in warve) ethead (two for wheel 6 / 125x50 mm) and or more), pathed woodruff key design for outstanding spring-damping properties  stinct-plated, yellow-passivated, Cr6-free  two sealed grooved ball bearings  ball protection due to sealing ring and labyrinth design  maintenance-free, long-life grease  maintenance-free, long-life grease  maintenance-free, long-life grease  maintenance-free, long-life grease  rop plate  basing 150 146 and papered roller bearing 150 355 in the swivel head, grease nipple, botted and secured welded central kingpin, extremely strong, elastomery wear at high load, robust spring structure with steel spring  zinc-plated, yellow-passivated, Cr6-free  two sealed grooved ball bearings  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  maintenance-free, long-life grease  maintenance-free, long-life grease  maintenance-free, long-life grease  maintenance-free, long-life grease  top plate  top plate  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  construction, axid growed ball bearings of the design for outside lating protection due to sealing ring and labyrinth design  ball protection due to sealing ring and labyrinth design  construction, axid growed ball bearings of the search pro



# Blickle swivel and fixed castor bracket series

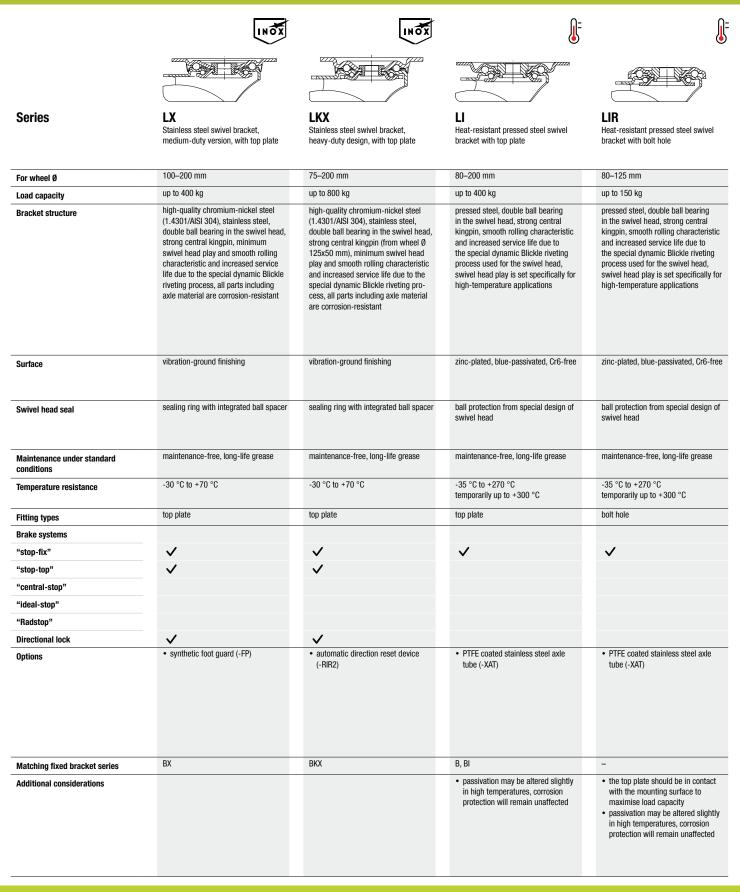


Bracket structure	high-quality chromium-nickel steel (1.4301/AISI 304), stainless steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, all parts including axle material are corrosion-resistant	high-quality chromium-nickel steel (1.4301/AISI 304), stainless steel, double ball bearing in the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, all parts including axle material are corrosion-resistant	high-quality chromium-nickel steel (1.4301/AISI 304), stainless steel, double ball bearing in the swivel head, strong central kingpin, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, all parts including axle material are corrosion-resistant	high-quality chromium-nickel steel (1.4301/AISI 304), stainless steel, double ball bearing in the swivel head, stainless steel plug-in stem and central kingpin bolted and secured, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, all parts including axle material are corrosion-resistant
Surface	vibration-ground finishing	vibration-ground finishing	vibration-ground finishing	vibration-ground finishing
Swivel head seal	ball protection from special design of swivel head	sealing ring with integrated ball spacer	ball protection from special design of swivel head	ball protection from special design of swivel head
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +130 °C	-30 °C to +70 °C	-30 °C to +130 °C	-30 °C to +130 °C
Fitting types	top plate	top plate	bolt hole	stem
Brake systems				
"stop-fix"	✓	✓	✓	✓
"stop-top"				
"central-stop"				
"ideal-stop"		✓		
"Radstop"				
Directional lock		✓		
Options		automatic direction reset device (-RIR2)     washing machine resistant castor (DIN 18867-8) (-GKN)     synthetic foot guard (-FP)	synthetic foot guard (-FP)	synthetic foot guard (-FP)
Matching fixed bracket series	BPXA, BKPXA	ВХ	-	-
Additional considerations			the top plate should be in contact with the mounting surface to maximise load capacity	the top plate should be in contact with the mounting surface to maximise load capacity



#### Blickle swivel and fixed castor bracket series

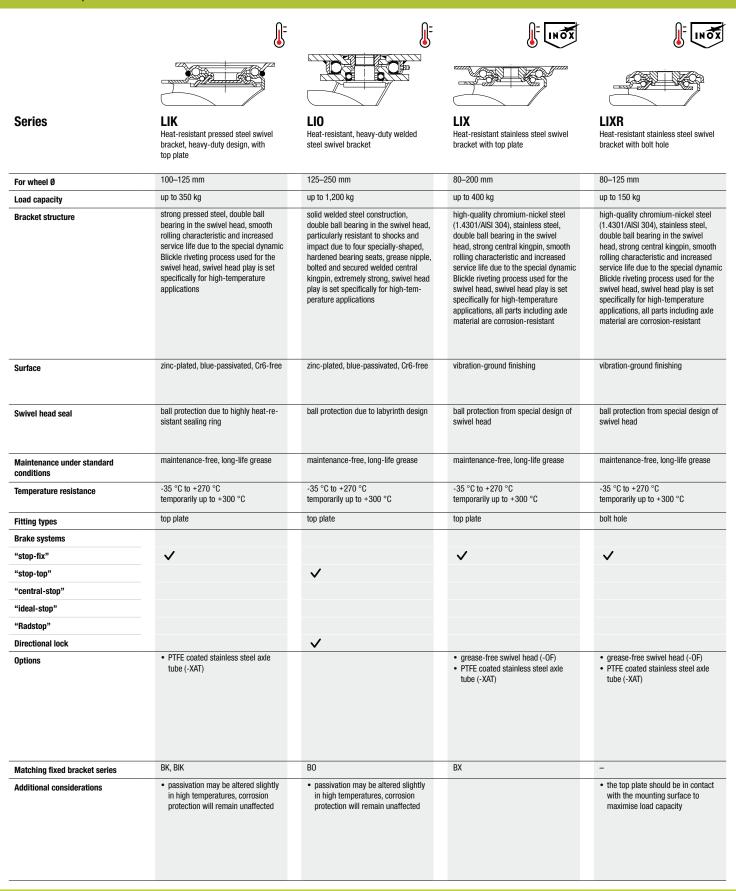
#### Stainless steel swivel bracket / heat-resistant pressed steel swivel bracket





#### Blickle swivel and fixed castor bracket series

#### Heat-resistant pressed steel / stainless steel swivel bracket

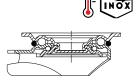




# Wheels and castors guide

# Blickle swivel and fixed castor bracket series

Heat-resistant, stainless steel swivel bracket / compact castors swivel bracket / levelling castor swivel bracket



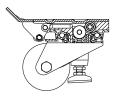
#### LIKX

Heat-resistant stainless steel swivel



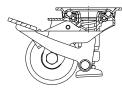
#### LD

Swivel bracket for twin wheel compact



#### **HRLK**

Levelling castor pressed steel swivel



#### HRLK...-HN

Levelling castor pressed steel swivel

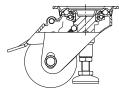
	bracket, heavy-duty design, with top plate	castor	bracket with fixed operating lever, with top plate fitting	bracket with swivelling operating and release lever, with top plate fitting
For wheel Ø	100–125 mm	50–60 mm	75–100 mm	80 mm
Load capacity	up to 300 kg	up to 250 kg	up to 300 kg	up to 250 kg
Bracket structure	high-quality chromium-nickel steel (1.4301/AISI 304), stainless steel, double ball bearing in the swivel head, smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process used for the swivel head, swivel head play is set specifically for high-temperature applications, all parts including axle material are corrosion-resistant	zinc die-cast, high-quality ball bearing in the swivel head, zinc-plated steel threaded pin	strong pressed steel, double ball bearing in the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, steel truck lock, height adjustment with lever	strong pressed steel, double ball bearing in the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, steel truck lock, height adjustment with swiveling operating and release lever
Surface	vibration-ground finishing	steel threaded pin zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	ball protection due to highly heat-re- sistant sealing ring		sealing ring with integrated ball spacer	sealing ring with integrated ball spacer
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-35 °C to +270 °C temporarily up to +300 °C	-20 °C to +60 °C	-30 °C to +70 °C	-30 °C to +70 °C
Fitting types	top plate	threaded pin	top plate	top plate
Brake systems				
"stop-fix"	✓			
"stop-top"				
"central-stop"				
"ideal-stop"				
"Radstop"				
Directional lock				
Options	PTFE coated stainless steel axle tube (-XAT)			
Matching fixed bracket series	BKX	-	-	-
Additional considerations			ergonomic lever     fixed position lever for ease of use of the lever     high floor clearance in the travel position	low force required to release and activate the truck lock     operating and release lever can be pivoted under the edge of the unit     high floor clearance in the travel position



# Blickle swivel and fixed castor bracket series

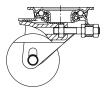
# Levelling castor swivel bracket

**Series** 



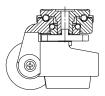
#### HRLK...-F

Levelling castors with fixed lock and height-adjustable wheel with top plate



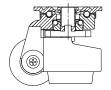
#### HRLK...-VS

Height adjustment castor pressed steel swivel bracket with adjustment screw, with top plate fitting



#### **HRIG**

Levelling castor swivel bracket with bolt hole (female thread)



#### **HRP / HRSP**

Levelling castor swivel bracket with top plate

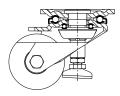
	height-adjustable wheel with top plate	steel swivel bracket with adjustment screw, with top plate fitting	bolt hole (female thread)	top plate
For wheel Ø	80 mm	80–100 mm	45–72 mm	45–90 mm
Load capacity	up to 150 kg	up to 280 kg	up to 750 kg	2,000 kg
Bracket structure	strong pressed steel, double ball bearing in the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, steel truck lock, height adjustment with swiveling operating lever	strong pressed steel, double ball bearing in the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, total height can be adjusted when stationary with adjustment screw (SW17), wheel locked in place with adjustment screw is used	die-cast aluminium, high-quality ball bearing in the swivel head, hexagonal steel top plate, truck lock made of hard rubber, height adjustment using wrench or integrated adjustment wheel	die-cast aluminium, high-quality ball bearing in the swivel head, steel top plate, truck lock made of hard rubber (HRSP: truck lock made of aluminium), height adjustment using wrench or integrated adjustment wheel, series HRSP with wrench only
Surface	zinc-plated, blue-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free	powder-coated	powder-coated
Swivel head seal	sealing ring with integrated ball spacer	sealing ring with integrated ball spacer	sealing ring	sealing ring
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +70 °C	-30 °C to +70 °C	-10 °C to +90 °C	-10 °C to +90 °C
Fitting types	top plate	top plate	bolt hole (female thread)	top plate
Brake systems				
"stop-fix"				
"stop-top"				
"central-stop"				
"ideal-stop"				
"Radstop"				
Directional lock		<b>✓</b>		
Options				
Matching fixed bracket series	-	-	-	-
Additional considerations	very good stability     low force required to make height adjustments to the wheel     lever can be pivoted under the edge of the unit	wheel locking when height adjust- ment is active     battery-powered screwdriver can be used to make height adjustments quickly	the top plate should be in contact with the mounting surface to maximise load capacity	compact mounting height



# Blickle swivel and fixed castor bracket series

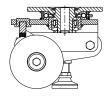
# Levelling castor swivel bracket

**Series** 



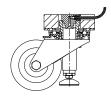
#### HRLH / HRLHD

Levelling castor pressed steel swivel bracket, heavy-duty design, with top plate



#### **HRLSD**

Heavy-duty, welded steel levelling castor twin wheel swivel bracket, heavy-duty swivel head



#### HRLK...-HYD

Levelling castor pressed steel swivel bracket, medium-duty version for hydraulic levelling castor set

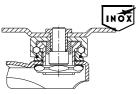
	top plate	heavy-duty swivel head	hydraulic levelling castor set
For wheel Ø	75 mm	125 mm	100 mm
Load capacity	up to 600 kg	up to 1,300 kg	up to 750 kg (set)
Bracket structure	strong pressed steel, heavy fork and top plate, double ball bearing in the swivel head, bolted and secured central kingpin, extremely strong, minimum wear at high load, particularly resistant to shocks and impact due to four specially-shaped, hardened bearing seats, steel truck lock, height adjustment with wrench	particularly robust welded steel construction, axial grooved ball bearing ISO 104 and tapered roller bearing ISO 355 in the swivel head, grease nipple, bolted and secured welded central kingpin, extremely strong, wheels and truck lock can be levelled using a wrench (SW24)	strong pressed steel, double ball bearing in the swivel head, minimum swivel head play and smooth rolling characteristic and increased service life due to the special dynamic Blickle riveting process, steel truck lock with base plate made of thermoplastic rubber-elastomer
Surface	zinc-plated, blue-passivated, Cr6-free	zinc-plated, yellow-passivated, Cr6-free	zinc-plated, blue-passivated, Cr6-free
Swivel head seal	ball protection from special design of swivel head	ball protection due to sealing ring and labyrinth design	sealing ring with integrated ball spacer
Maintenance under standard conditions	maintenance-free, long-life grease	maintenance-free, long-life grease	maintenance-free, long-life grease
Temperature resistance	-30 °C to +90 °C	-30 °C to +100 °C	0 °C to +40 °C
Fitting types	top plate	top plate	top plate
Brake systems			
"stop-fix"			
"stop-top"			
"central-stop"			
"ideal-stop"			
"Radstop"			
Directional lock	<b>✓</b>		
Options			
Matching fixed bracket series	-	-	-
Additional considerations	<ul> <li>also available as twin wheel swivel castor</li> <li>high floor clearance in the travel position</li> <li>excellent stability</li> </ul>	excellent stability     particularly large adjustment range	centralised, synchronised and ergonomic lifting of four levelling castors by means of a hydraulic pump low-noise activation very low force required high floor clearance in the travel position



# Wheels and castors guide

# Blickle swivel and fixed castor bracket series

## Progressus brand stainless steel swivel bracket





top plate



LPZ progressus
Hospital bed castors with stem fitting
and integrated switching cam

84–186 mm	150 mm
000 1	
200 kg	200 kg
precision fork head made from corro- sion-resistant steel (1.4034/AISI304), four-point ball bearing for extremely heavy loads, grease nipple, fork made from corrosion-resistant stainless steel (1.4301/AISI 304)	precision fork head made from mild steel, four-point ball bearing for extremely heavy loads, grease nipple fork made from corrosion-resistant stainless steel (1.4301/AISI 304)
fork head polished, fork vibra- tion-ground finished	fork head chrome plated, fork vibration-ground finished
ball protection from special design of precision fork head and an o-ring	ball protection from special design of precision fork head and an o-ring
maintenance-free, long-life grease	maintenance-free, long-life grease
-30 °C to +134 °C	-30 °C to +134 °C
top plate	stem
✓	
	✓
✓	
✓	✓
<ul> <li>with side wheel brake (-SRA)</li> <li>with directional lock (-RI)</li> </ul>	with central and directional lock (-CS11RI2)     load-dependent directional latch with ball pressure screw (-RIR22)
-	-
suitable for autoclaves	suitable for autoclaves
	sion-resistant steel (1.4034/AIS1304), four-point ball bearing for extremely heavy loads, grease nipple, fork made from corrosion-resistant stainless steel (1.4301/AIS1304)  fork head polished, fork vibration-ground finished  ball protection from special design of precision fork head and an o-ring  maintenance-free, long-life grease  -30 °C to +134 °C  top plate  with side wheel brake (-SRA)  with directional lock (-RI)





## **Fitting types**



The castor is fixed to a level surface using bolts and

Plate fittings are available for both swivel and fixed

The plate must be aligned with the short side facing

in the running direction for castors with a directional

nuts. The bolt hole spaces are standardised.

castors and are used for light-duty, transport

The following dimensions must be taken into

consideration when selecting the plate fitting:

Diagrams of top plate fittings with external

dimensions and bolt hole spacing: page 106-111

equipment and heavy-duty castors.

plate size (external dimensions)

bolt hole spaces

· bolt hole Ø







#### Plate (top plate)

The castor is attached using a connection element (e.g. a bolt) through the central hole of the swivel head. For levelling castors (series HRIG), the bolt

hole has a female thread and the connection element is screwed into the central kingpin of the swivel bracket from the unit side. The load capacities specified here can only be

reached if the top plate lies along the entire

diameter of the swivel castor

the swivel head brake.

This fitting type does not provide positive anti-twist locking, and therefore reduces the load capacity of

Using a bolt hole to install the castor is a cost-effective solution, which only requires a single bolt (ideally in compliance with DIN 912 / ISO 4762). This fitting type is primarily used for light-duty and transport equipment castors.

The following dimensions must be taken into consideration when selecting the fitting with a bolt

- plate Ø (external dimensions) (D)
- bolt hole Ø (d)

Bolt hole

# Steel plug-in stem

The castor is fitted using a plug-in stem, which is inserted into a corresponding tube or hole and secured. The stem fitting is fixed to the castor and a fixing bolt (cross hole) or clamp must be used to prevent it rotating or falling out.

The hole must be aligned transverse to the running direction for castors with a directional lock.

The load capacities specified here can only be reached if the top plate lies along the entire diameter of the swivel castor.

Stem fittings are primarily used for light-duty, synthetic and transport equipment castors.

A stainless steel plug-in stem fitting is available for stainless steel swivel castors.

The following dimensions must be taken into consideration when selecting the fitting with a stem:

- stem Ø (P)
- stem length (Q)
- position of the cross hole (H), if applicable
- · diameter of the cross hole (d), if applicable

#### Threaded pin

(product code suffix: -GS...)

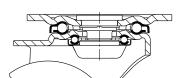
The castor is fitted using a threaded pin, which is bolted to the transport equipment using a female thread or a cylindrical hole and nut.

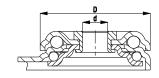
Threaded pin fittings are primarily used for

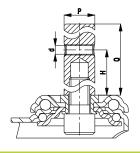
A stainless steel threaded pin (-GSX...) is available for corrosion-resistant synthetic swivel castors.

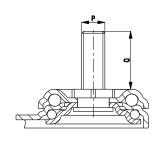
The following dimensions must be taken into consideration when selecting the fixing with a threaded pin:

- threaded pin Ø (thread M10 or M12) (P)
- threaded pin length (protrusion over the castor)











## **Fitting types**





The castor is fitted using a plug-in pin, which is inserted into a corresponding tube or hole using a synthetic castor socket. The pin is firmly connected

swivel castor cannot fall out. Because this fitting type does not provide an anti-twist lock, a swivel head brake will have no

with the castor. A spring washer ensures that the

A plug-in pin is a quick and cost-effective method for fitting the castor to the unit. Plug-in pin fittings are primarily used for light-duty castors.

The following dimensions must be taken into consideration when selecting the fitting with a plug-in pin:

- pin Ø (P)
- pin length (Q)



Synthetic castor socket for round tubes

(product code: RHR...)

A synthetic castor socket is an adapter that is used to reduce the internal diameter of tubes to the diameter of the plug-in pin. The synthetic castor socket is pressed or driven into the holder on the unit (round tube). A swivel castor with a plug-in pin is then inserted into the castor socket.

The following dimensions must be considered when selecting a synthetic castor socket:

- internal tube Ø (P)
- pin Ø (d)
- fitting length (Q)
- flange length (B)



Metal expander

(product code suffix: -E...)

The castor is fitted using a metal expander that is inserted into a hole or a square/round tube. The bolt spreads the clamping wedge and presses it against the inner tube wall.

The tightening torque should not exceed 50 Nm. The tightening torque can be reduced to 16 Nm for low-strength thin tubes. A hexagon on the bottom side of the expander prevents the fitting from rotating relative to the castor and coming undone. Metal expander fittings are used for light-duty and expander for the castor.

The following dimensions must be considered when selecting an expander fitting:

- internal tube dimension (P)
- tube shape (round or square tube)
- fitting length (Q)
- flange length (B)

See page 148, 168 and 180 for information about ontions



## Synthetic expander

(product code suffix: -ER.../-EV...)

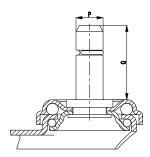
The castor is fitted using a synthetic expander, which is inserted into a hole or a square/round tube. The bolt presses the synthetic clamping wedge against the inner tube wall.

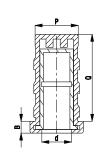
A synthetic expander provides greater protection for the inside of the tube compared to metal expander fittings. However, it provides less holding force than a metal expander fitting. A hexagon on the bottom side of the expander prevents the fitting from rotating relative to the castor and coming undone. Synthetic expander fittings are mainly used for light-duty and synthetic castors.

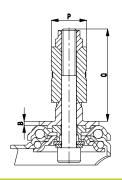
A synthetic expander with a corrosion-resistant clamping screw (-EXR.../-EXV...) is also available.

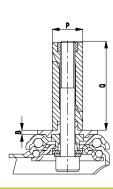
The following dimensions must be considered when selecting an expander fitting:

- internal tube dimension (P)
- tube shape (round or square tube)
- fitting length (Q)
- flange length (B)





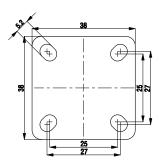


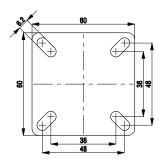


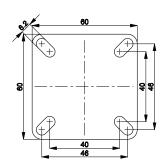


# Fitting types plate fitting

## Top plate fittings for light-duty and synthetic castors







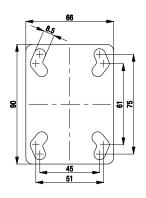


Plate no. 20

Plate no. 22

Plate no. 23

Plate no. 25 (swivel castor)

use in bracket series:

LKDB wheel Ø 50–75 mm

use in bracket series:

 use in bracket series:

 LDA
 wheel Ø
 75 mm

 LKDG / LKDB
 wheel Ø
 75–100 mm

use in bracket series:

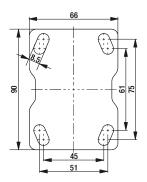
 LKPA
 wheel Ø
 80-150 mm

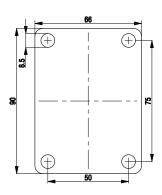
 LKPXA
 wheel Ø
 80-125 mm

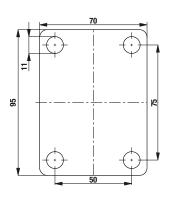
 LWK/LWG-P25
 wheel Ø
 100-125 mm

 LWKX/LWGX-PX25
 wheel Ø
 100-125 mm

 LKFG/BKFG
 wheel Ø
 125 mm







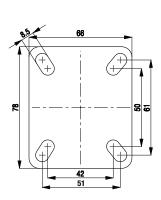


Plate no. 25 (fixed castor)

Plate no. 26

Plate no. 27

Plate no. 28

use in bracket series:

BKPA wheel  $\emptyset$  80–150 mm BKPXA wheel  $\emptyset$  80–125 mm

use in bracket series: LKPXA / BKPXA

LKPXA / BKPXA wheel  $\emptyset$  LWKX / LWGX-PX26 wheel  $\emptyset$ 

125 mm 125 mm use in bracket series:

LKFGX / BKFGX wheel Ø 125 mm

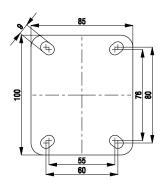
use in bracket series:

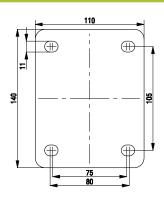
LWK / LWG-P28 wheel Ø 100-125 mm

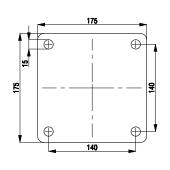


# **Fitting types** plate fitting

#### Top plate fittings for transport equipment and heavy-duty castors







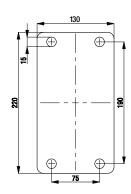


Plate no. 1

Plate no. 3

Plate no. 7

Plate no. 9

use in bracket series: wheel Ø LE / B 60-125 mm LEX / BX wheel Ø 75-200 mm L/Bwheel Ø 75-125 mm LX / BX wheel Ø 100-125 mm LI/B wheel Ø 80-125 mm LIX / BX wheel Ø 80-125 mm wheel Ø 75-125 mm LK / BK LKX / BKX wheel Ø 75-125 mm LIK / BIK wheel Ø 100-125 mm 100-125 mm LIKX / BKX wheel Ø LH / BH wheel Ø 75-125 mm LHD wheel Ø 60-80 mm 100-125 mm I HE / BHE wheel Ø LPFE / BPFE 100-125 mm wheel Ø HRLH / HRLHD wheel Ø 75 mm HRLK wheel Ø 75-100 mm

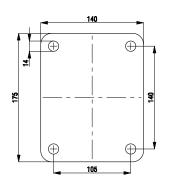
use in bracket series: LE / B wheel Ø 150-200 mm LEX / BX wheel Ø 150-200 mm L/Bwheel  $\emptyset$ 140-250 mm LX / BX wheel Ø 150-200 mm LI / BI wheel Ø 150-200 mm LIX / BX wheel Ø 150-200 mm LK / BK wheel Ø 100-200 mm LKX / BKX wheel Ø 125-200 mm LU / BH wheel Ø 125-200 mm LH / BH wheel Ø 100-250 mm 80-125 mm wheel Ø L0 / B0 wheel Ø 125-300 mm LOD / BOD wheel Ø 75-125 mm LS / BS 100-200 mm wheel Ø LSD / BSD wheel Ø 80-125 mm LHF / BHF wheel Ø 100-200 mm LPFE / BPFE wheel Ø 125-150 mm LSFN / BSFN wheel Ø 160-200 mm LSFE / BSFE wheel Ø 160-200 mm LI0 / B0 wheel Ø 125-250 mm use in bracket series: wheel Ø 250-280 mm use in bracket series: В

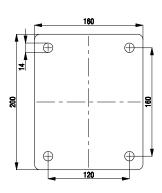
wheel Ø 250-280 mm

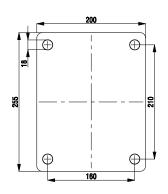


# Fitting types plate fitting

## Top plate fittings for heavy-duty castors







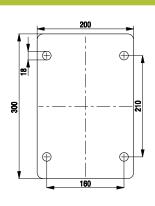


Plate no. 35

Plate no. 36

Plate no. 38

Plate no. 39

use in bracket series:

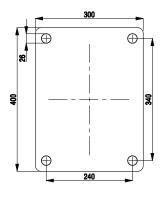
use in bracket series:

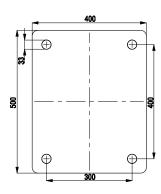
 $\begin{array}{cccc} \text{LS / BS} & \text{wheel 0} & 300\text{--}520 \text{ mm} \\ \text{LSFN / BSFN} & \text{wheel 0} & 250\text{--}300 \text{ mm} \\ \text{LSFE / BSFE} & \text{wheel 0} & 250 \text{ mm} \\ \end{array}$ 

use in bracket series:

LS / BS wheel Ø 200–620 mm LSD / BSD wheel Ø 125–360 mm use in bracket series:

BSD wheel Ø 300 mm





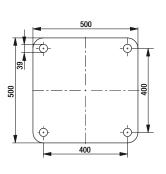


Plate no. 42

Plate no. 45

Plate no. 48

use in bracket series:

LS / BS 250–600 mm LSD / BSD 250–500 mm use in bracket series:

LSD / BSD wheel Ø 300-400 mm

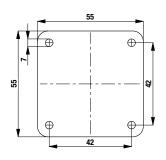
use in bracket series:

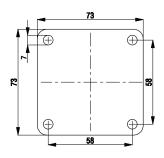
LSSD / BSSD wheel Ø 500 mm

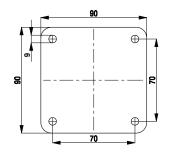


# Fitting types plate fitting

# Top plate fittings for levelling castors







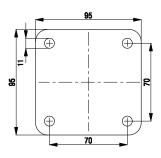


Plate no. 71

Plate no. 72

Plate no. 74

Plate no. 76

use in bracket series:

HRP wheel Ø

use in bracket series:

45 mm

HRP w

wheel Ø

50 mm

use in bracket series:

wheel Ø 63 mm

use in bracket series:

HRP wheel  $\emptyset$  72 mm HRSP wheel  $\emptyset$  72 mm

Plate no. 78

use in bracket series:

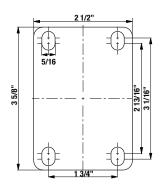
HRSP wheel Ø 90 mm

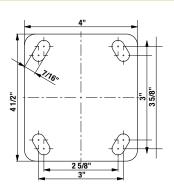
109



# Fitting types plate fitting

## Top plate fittings with imperial dimensions (inches)





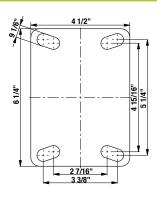


Plate no. 12

Plate no. 14

Plate no. 16

top plate fittings with non-metric dimensions (inches) in accordance with ASME B56.11.1

(see Blickle "American Standard Casters" catalogue)

top plate fittings with non-metric dimensions (inches) in accordance with ASME B56.11.1

(see Blickle "American Standard Casters" catalogue)

top plate fittings with non-metric dimensions (inches) in accordance with ASME B56.11.1

(see Blickle "American Standard Casters" catalogue)



# Fitting types plate fitting

# Top plate fittings for Progressus castors

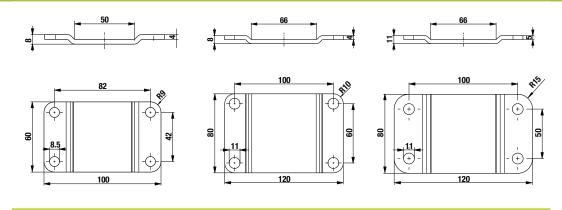


Plate no. PG1

Plate no. PG2

Plate no. PG3

use in bracket series:

LPX / BPX

wheel Ø 84-105 mm

use in bracket series:

LPX / BPX

wheel Ø 120-150 mm

use in bracket series:

LPX / BPX

wheel Ø 186 mm